

Date: Thursday, 16/10/2008 3:49:35 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42685	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Part Number</b> : D2127251179
<b>Prsht Rev.</b> : NC	<b>Drawing Number</b> : D212-725-1
<b>First Issue</b> : / /	<b>Project Number</b> : N/A
<b>Previous Run</b> : 42683	<b>Drawing Revision</b> :
	<b>Material</b> : N/A
	<b>Due Date</b> : 23/10/2008
<b>Written By</b> :	<b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.10.16</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-179 with Dart IPP D212-725-1-179"

Send a copy of this IPP

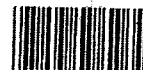
OCT 29 2008

2.0	D2127251179	Angle Web
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Comment: Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)  
 ANGLE WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty    Part Number    Description    Batch

1    D212-725-1-179    ANGLE WEB    W/645211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-179 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:35 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42685

Part Number: D2127251179

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



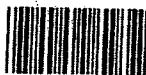
AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 0811.03

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.46**

Discrepancy:

Fabricate D212-725-1-171, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-171, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.

1.46 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.47**

Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.

1.47 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.48**

Discrepancy:

Fabricate D212-725-1-175 / -176, Pylon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pylon Web fabricated IAW D212-725-1 Dwg Pg. 59. Material 2024 T3 .025 Batch No. 3701.

1.48 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.49**

Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024 T3 .040 Batch No 0921.

1.49 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.50**

Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg Pg. 56. Material 2024 T3 .063 Batch No. 2511.

1.50 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Thursday, 16/10/2008 3:49:35 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	42685		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251179
<b>This Issue</b> :	16/10/2008	<b>Drawing Number</b> :	D212-725-1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	1/1	<b>Drawing Revision</b> :	
<b>Previous Run</b> :	42683	<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	23/10/2008
<b>Checked &amp; Approved By</b> :	JW 08.10.16		
<b>Comment</b> :			

Qty: 1 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-179 with Dart IPP D212-725-1-179"

Send a copy of this IPP

C208110/20 ①

2.0	D2127251179	Angle Web
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-179 ANGLE WEB \_\_\_\_\_

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-179 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:35 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42685

Part Number: D2127251179

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:35 PM  
User: Julie Dawson

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42685	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Part Number</b> : D2127251179
<b>Prsht Rev.</b> : NC	<b>Drawing Number</b> : D212-725-1
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Project Number</b> : N/A
<b>Previous Run</b> : 42683	<b>Drawing Revision</b> :
<b>Written By</b> :	<b>Material</b> : N/A
<b>Checked &amp; Approved By</b> : <u>Julie Dawson</u>	<b>Due Date</b> : 23/10/2008
<b>Comment</b> :	<b>Qty:</b> 1 <b>Um:</b> Each

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 7396 to Eagle Copters  
"Assembly of D212-725-1-179 with Dart IPP D212-725-1-179"  
Send a copy of this IPP

*JS*

OCT 29 2008

2.0	D2127251179	Angle Web
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**Comment:** Qty.: 1.0000 Each(s)/Unit    Total: 1.0000 Each(s)  
ANGLE WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-179	ANGLE WEB	<u>W/ 45211</u>

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:  
D212-725-1-179 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required



Date: Thursday, 16/10/2008 3:49:35 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42685

Part Number: D2127251179

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



OCT 29 2008  
N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.46**Discrepancy:

Fabricate D212-725-1-171, Doubler Oil Cooler for Dart Aerospace.

Resolution:D212-725-1-171, Doubler Oil Cooler fabricated IAW  
D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.**1.46** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/28/2008**Squawk: 1.47**Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

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D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.**1.47** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/28/2008**Squawk: 1.48**Discrepancy:

Fabricate D212-725-1-175 / -176, Pylon Web for Dart Aerospace.

Resolution:D212-725-1-175 / -176, Pylon Web fabricated IAW D212-725-1  
Dwg Pg. 59. Material 2024 T3 .025 Batch No. 3701.**1.48** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/28/2008**Squawk: 1.49**Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1  
Dwg Pg. 60. Material 2024 T3 .040 Batch No 0921.**1.49** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/28/2008**Squawk: 1.50**Discrepancy:Fabricate ~~D212-725-1-179~~, Angle Web for Dart Aerospace.Resolution:D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg  
Pg. 56. Material 2024 T3 .063 Batch No. 2511.**1.50** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/28/2008

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